

Work Order ID 65640

January 20, 2011 2:15:31 PM



Page 1

Item ID: D2611

Accept



Setup Start



Revision ID:

Item Name: Bearing

Stop



Start Date: 1/20/11

Start Qty: 40.00



Cust Item ID:

Required Date: 2/11/11

Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 11/01/20 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2611

Rev C

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13336 Purchase part as per Dwg D2611 Possible supplier:
McMaster P/N: 63215K34 Material release note required

CL 11/01/21

40

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

11/01/21 40

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

8/11/21

CL 11/01/21 40

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Page 2

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Start Qty: 40.00

Required Date: 2/11/11

Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 18

0.00



Packaging

Memo

0.00

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

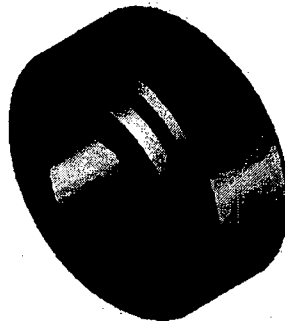
Quality Control

11/1/26 4025
11/01/27
11/01/26

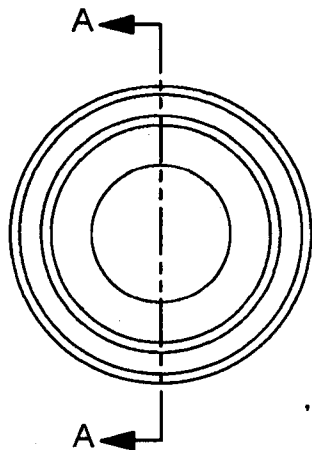


DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20	TITLE BEARING		SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

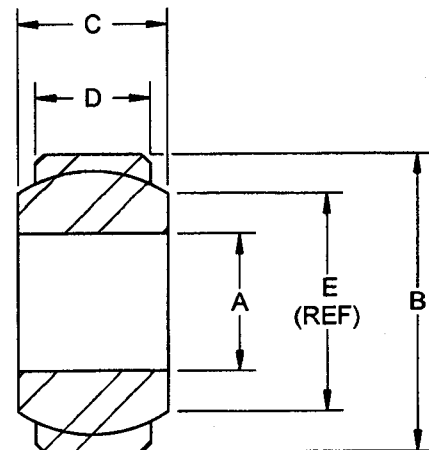
SPECIFICATION CONTROL DRAWING



RELEASED
06.11.17 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 65640
C211/01120



SECTION A-A



A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO13336

Purchase Order Date 1/21/11

PO Print Date 1/21/11

Page Number 1 of 2

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone

330 995 5500

Vendor Fax

330 995 9600

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

PR100129

10127-2607

Net 30

USD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
Chantal Lavoie

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	63215K34	Bearing	1/25/11 Yes	40.00 Each	Purolator ground	\$18.6000	\$744.00
		Special Inst:	AS PER DWG D2611 REV. C B65640 MCMaster P/N: 63215K34				
2		91580A224 SNAP RING	1/25/11 Yes	3.00	Purolator ground	\$2.2500	\$6.75
		Deliver To: HANK					
3		91580A231 SNAP RING	1/25/11 No	3.00	Purolator ground	\$2.2600	\$6.78
		Deliver To: HANK					
4		5215K11 QUICK RELEASE CLAMP	1/25/11 No	1.00	Purolator ground	\$38.7300	\$38.73

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 1/21/11

McMASTER-CARR®

Purchase Order
PO13336

Page 1 of 2

01/21/2011

200 Aurora Industrial Parkway
Aurora OH 44202
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

McMaster-Carr Number
2777549-01

A11

Line	Description	Ordered	Shipped
1	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width Unit Price: \$18.60 Extended Price: \$744.00	40 Each	40.
2	91580A224 Stainless Steel Internal Retaining Ring, for 1-3/16" Bore Diameter, Packs of 1 Your Part Number: HANK Unit Price: \$2.25 Extended Price: \$6.75	3 Packs	3
3	91580A231 Stainless Steel Internal Retaining Ring, for 1-1/4" Bore Diameter, Packs of 1 Your Part Number: HANK Unit Price: \$2.26 Extended Price: \$6.78	3 Packs	3
4	5215K11 Quick-Release Worm-Drive Duct & Hose Clamp, 2-3/4" to 4-1/2" Clamp Diameter Range, 5/8" Band Width Your Part Number: BOB Unit Price: \$39.88 Extended Price: \$39.88	1 Each	1

3 - 482 - 03	07 - 38	K34	40 EA	1
3 - 324				2
3 - 326				3
2 - 298				4

Dart Aerospace Ltd

EXP

Sm
12x7x5



2 lbs
4 lines

FW1WBP31
01/21/2011
10:57/11:12
686
Cycle 29

